

TO MARKET®



A GREEN WORLD™

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Oklahoma City, OK 73107

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SPECIFICATIONS & ENVIRONMENTAL INFORMATION

fusion™

COMMERCIAL CARPET



MASSINA, TURIN, RAVENNA, SALERNO, LUCIA, PIERO, BELLINI, RAPHAEL

To Market® introduces Fusion™ Commercial Carpet, merging the elements of design and texture into a series of color-coordinated commercial carpets which are engineered to meet the highest standards for both performance and aesthetics. Each Fusion™ Commercial Carpet style offers unlimited design flexibility for end-use applications in office, educational, institutional, healthcare and retail environments.

ENVIRONMENTAL BENEFITS

- Manufactured utilizing environmental safeguards including reclaimed water in the dyeing and manufacturing process
- Contains NO 4PCH or formaldehyde
- Low volatile organic compounds (VOC's)
- To Market accepts products at the end of their life to be reused and recycled in an effort to cut down on landfill waste and reduce the drain on natural resources.

LEED® INFORMATION

Materials & Resources- This product can contribute to attaining a point in the Materials and Resources credit for Recycled Content.

Environmental Quality- Each Fusion™ carpet style exceeds the Carpet & Rug Institute 'Green Label Plus' specifications for low VOC's, thereby meeting the LEED requirement for Low-Emitting Materials: carpet. In addition, the recommended adhesive meets SCAQMD Rule #1168 as required by LEED in EQ credit 4.1.

LEED CREDIT	CATEGORY DESCRIPTIONS	QUALIFYING DESCRIPTION	PTS
MR CREDIT 4.1 Material Resource	Recycled Content: 10% (Post-consumer + 1/2 Pre-consumer)	Up to 90% pre-consumer recycled content	1
MR CREDIT 4.2 Material Resource	Recycled Content: 20% (Post-consumer + 1/2 Pre-consumer)	Up to 90% pre-consumer recycled content	1
EQ Credit 4.1 Environmental Quality	Low-Emitting Materials: Adhesives & Sealants	Recommended adhesive meets SCAQMD #1168	1
EQ CREDIT 4.3 Environmental Quality	Low-Emitting Materials: Carpet	Low-VOC; meets Carpet and Rug Institute's 'Green Label Plus' program	1

SPECIFICATIONS

Machine

Massina: ECOTUFT® Cut Pile
Turin / Ravenna / Salerno: ECOTUFT® Patterned Level Cut Loop
Bellini / Raphael / Lucia / Piero: ECOTUFT® Tip Sheared Pattern Loop

Yarn System

Invista High Recycled Content Antron® Legacy Nylon

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Gauge	Massina / Turin / Ravenna / Salerno: 1/8th Bellini / Raphael / Lucia / Piero: 1/10th	
Stitches Per Inch	Massina: 12.5 Ravenna / Salerno: 13.5 Lucia: 12.67	Turin: 13.3 Bellini / Raphael: 14 Piero: 11.67
Average Pile Height	Massina/Turin/Ravenna/Salerno: .281 Bellini/Raphael: .156 Lucia/ Piero: .187	
Tufted Yarn Weight	Massina/Turin / Ravenna / Salerno: 38 Oz. per Sq. Yard Bellini / Raphael: 32 Oz. per Sq. Yard Lucia / Piero: 34 Oz. per Sq. Yard	
Yarn Construction	Massina / Turin / Ravenna / Salerno: 2 Ply Heat set Bellini / Raphael: 4 Ply Heat set & 2 Ply Heat set Lucia / Piero: 4 Ply Heat set & 3 Ply Wrap Spun	
Dyeing Process	Massina / Turin / Ravenna / Salerno/Bellini Raphael: Piece dyed Lucia: 85.53% Piece Dyed & 14.47 % Solution Dyed Piero: 89.47% Piece Dyed & 14.47% Solution Dyed	
Primary Backing	Woven Polypropylene	
Secondary Backing	Action Bac®	
Total Weight	Massina / Turin / Ravenna / Salerno: 75 oz. per Sq. Yard Bellini / Raphael: 69 oz. per Sq. Yard Lucia / Piero: 71 oz. Per Sq. Yard	
Pattern Repeat (WxL)	Massina: N/A Turin: 12" x 9" Ravenna: 18" x 14" Salerno: 9.6" x 17.5" Bellini: 12" x 12" Raphael: 24" x 37" Lucia: .75" x 1.625" Piero: .75" x Infinite (Stripe)	
Static Control	Built-in-anti-static, warranted not to exceed 3.5kV	
Soil Retardant	DuraTech®, superior soil resistance	
Density Factor (DD)	Massina / Turin / Ravenna / Salerno: 4.868 Bellini / Raphael: 7,384 Lucia / Piero: 6,545	
Weight Density (WD)	Massina / Turin / Ravenna / Salerno: 184,996 Bellini / Raphael: 236,307 Lucia / Piero: 222,545	

T^o MARKET[®]



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FUSION[™]

COMMERCIAL CARPET



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Flammability Test

Passes - Methanimine Pill Test DOC FFI - 70
Passes Critical Radiant Flux ASTM E-648 - Class 1
Passes - Smoke Chamber Test ASTM E-662

CRI +Plus Indoor Air Quality

GLPI 360

Warranty:

10 Year Fiber Wear & 10 Year Anti Static
Yarn may be substituted due to industry fiber shortages
RN 56412 Made in USA

ADDITIONAL BENEFITS

- **BIOBAK[™]** - In addition to the standard enriched latex backing, FUSION[™] Commercial Carpet offers two different types of high-performance polyurethane backing products. Both of these backings are environmentally responsible and the non-woven secondary backing is made of 100% post-consumer materials such as recycled soda bottles.
- Does not support fungus growth or mold, resistant to mildew
- Passes British Spill Test (moisture barrier)